

Assembly Diagram
 VK1FR 685 & 885, &
 VK4FR 685 & 885
 Frame Bolted

1. Assemble and bolt frame together using bolts and plates supplied.
2. Place frame in vehicle.
3. Install bottom and top trays into the frame to ascertain position of frame near the vehicle's wall.
4. Adjust angle or length of mounting bracket to suit your vehicle.
5. Fix top mounting brackets to the top horizontal bar.
6. Drill a pilot hole into the vehicle wall, through the hole in the top bracket then drill an 10.5mm dia hole.
7. Fix jack nut with bolt into the hole in the top bracket.
8. Push frame against the vehicle wall and in so doing push jack nut into the hole in the van wall.
9. Tighten jack nuts.
10. Fix lower horizontal bar to the floor using the longer tek screws.

NOTE: If you want to install the frame over a wheel arch exchange the lower horizontal bar for two feet and fix these feet to the floor.

