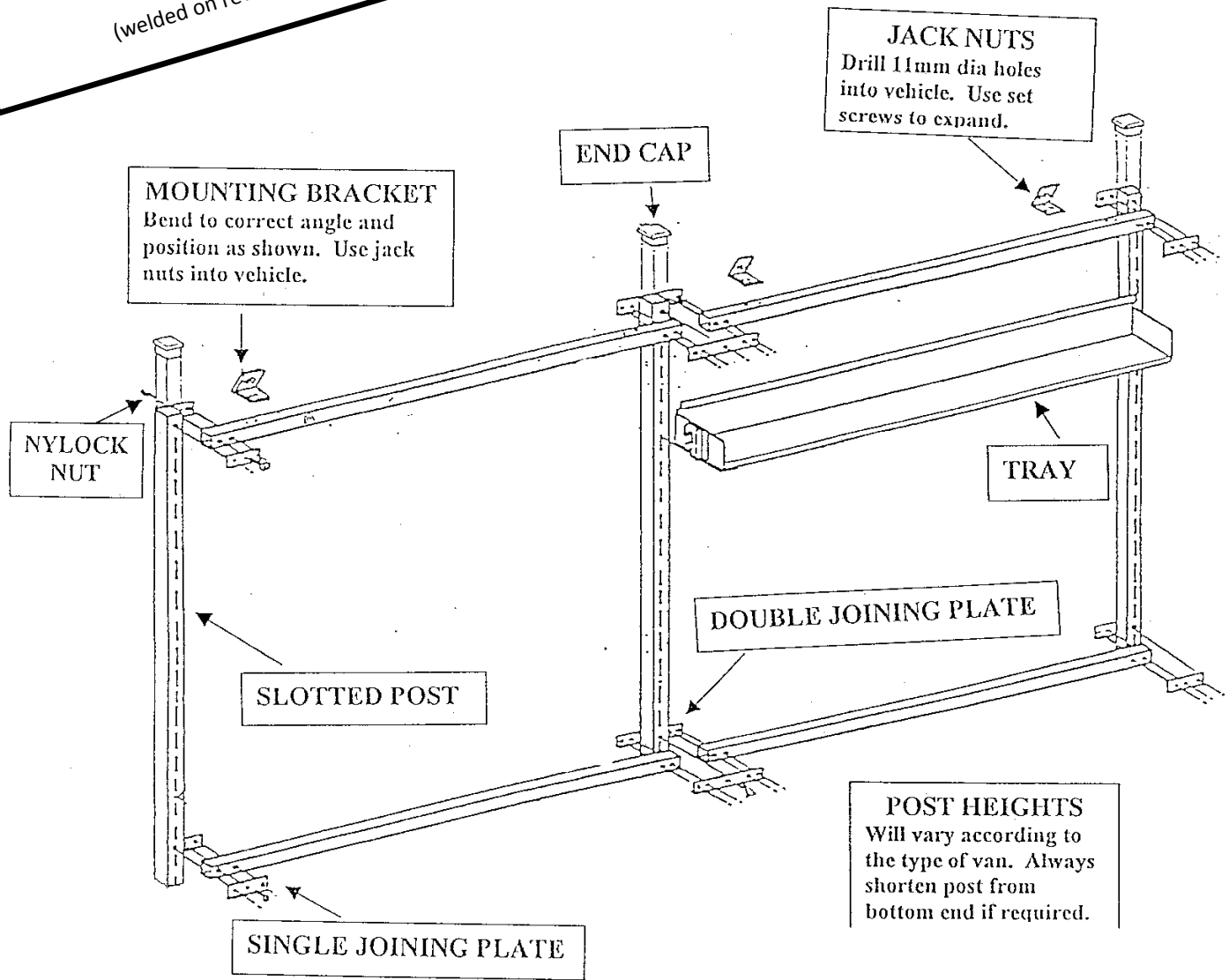


Assembly Diagram

VK3FR 885

Frame Bolted

(welded on reverse side)



1. Assemble and bolt frame together using bolts and plates supplied.
2. Place frame in vehicle.
3. Install bottom and top trays into the frame to ascertain position of frame near the vehicle's wall.
4. Adjust angle or length of mounting bracket to suit your vehicle.
5. Fix top mounting brackets to the top horizontal bar.
6. Drill a pilot hole into the vehicle wall, through the hole in the top bracket then drill an 11mm dia hole.
7. Fix jack nut with bolt into the hole in the top bracket.
8. Push frame against the vehicle wall and in so doing push jack nut into the hole in the van wall.
9. Tighten jack nuts.
10. Fix lower horizontal bar to the floor using the longer tek screws.

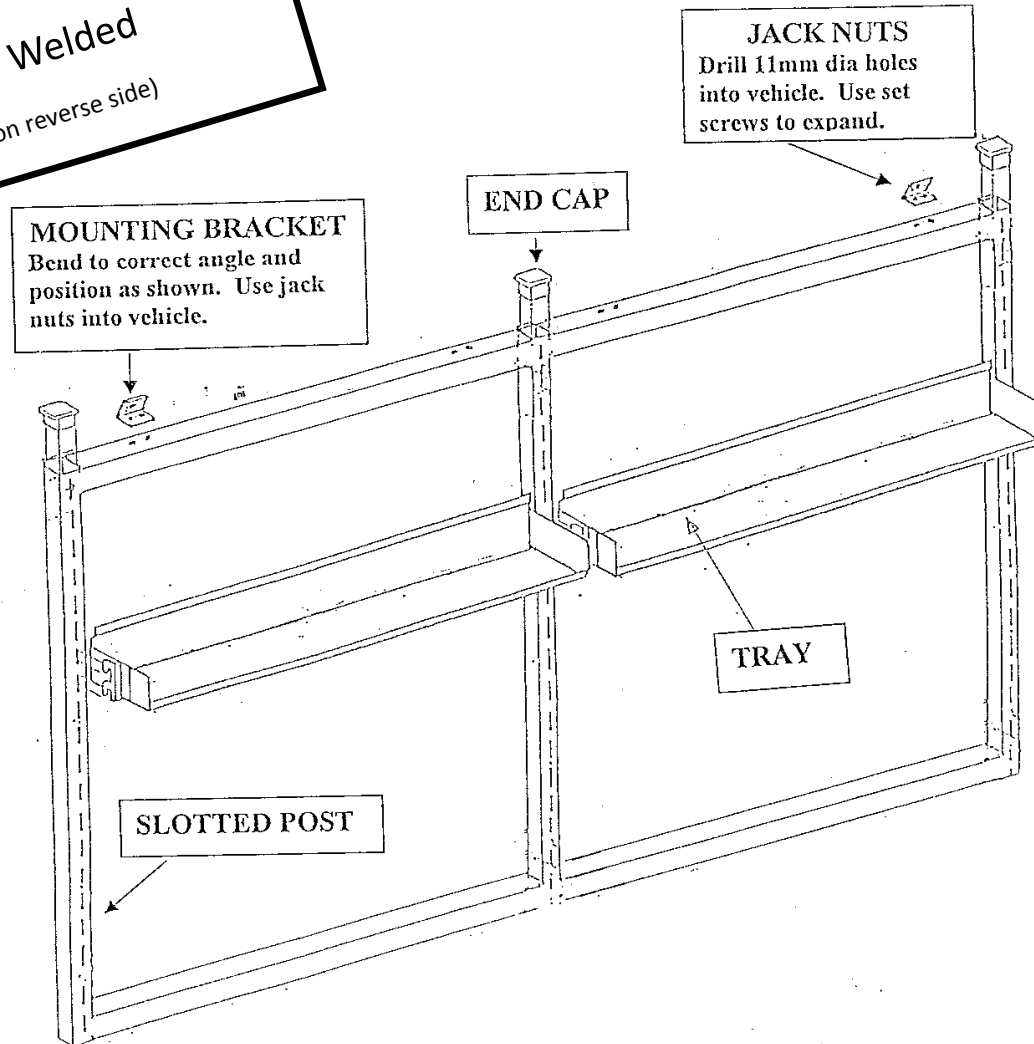
NOTE: If you want to install the frame over a wheel arch exchange the lower horizontal bar for two feet and fix these feet to the floor.

Assembly Diagram

VK3FR 885

Frame Welded

(Bolted on reverse side)



MOUNTING BRACKET
Bend to correct angle and position as shown. Use jack nuts into vehicle.

END CAP

JACK NUTS
Drill 11mm dia holes into vehicle. Use set screws to expand.

TRAY

SLOTTED POST

POST HEIGHTS
Will vary according to the type of van. Always shorten post from bottom end if required.

1. Assemble and bolt frame together using bolts and plates supplied.
2. Place frame in vehicle.
3. Install bottom and top trays into the frame to ascertain position of frame near the vehicle's wall.
4. Adjust angle or length of mounting bracket to suit your vehicle.
5. Fix top mounting brackets to the top horizontal bar.
6. Drill a pilot hole into the vehicle wall, through the hole in the top bracket then drill an 10.5mm dia hole.
7. Fix jack nut with bolt into the hole in the top bracket.
8. Push frame against the vehicle wall and in so doing push jack nut into the hole in the van wall.
9. Tighten jack nuts.
10. Fix lower horizontal bar to the floor using the longer tek screws.

NOTE: If you want to install the frame over a wheel arch exchange the lower horizontal bar for two feet and fix these feet to the floor.